

Work Order ID 94288

94288

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Wednesday, December 05, 2012 9:27:24 AM

Item ID: D3213-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Door Panel
 Start Date: 12/5/2012 Start Qty: 9.00 ***9*** Cust Item ID:
 Required Date: 12/5/2012 Req'd Qty: 9.00 ***9*** Customer:
 Reference: ALODINE *- Rework*

Approvals: Process Plan: *UMF* Date: *12-12-05* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3213	B

140 Chemical Conversion Coat per QS1005 4.1 0.00 *9 26 12/25*
140
 HandFinish Memo 0.00
 Hand Finishing PULL FROM STOCK D3213-1 B 74538 AND RE-ALODINE

150 QC3- Inspect Part Finish 0.00 *15 2-83*
150
 QC Memo 0.00 *12 12 05*
 Quality Control

160 Identify as per dwg & Stock Location: *ST* 0.00
160
 Packaging Memo *232* 0.00 *9x 50 12-12-16*
 Packaging

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QC: Date: SPC (Y/N): Date: Stop *NR2*

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170

QC21- Final Inspection - Work Order Release

0.00


170

QC

Memo

0.00

Quality Control

12/12/10 
MK
12-12-06